

PROCEEDING FOR GASKET SUBSTITUTION

- 1 Disconnect the booster from the machine
- 2 Unscrew the cap and the oil outlet fitting, to be able to empty the high pressure chamber
- 3 Unscrer the oil tank cap and remove oil
- 4 Unscrew the nuts on tie rods and remove the tie rods
- 5 Open the booster, by separating the front flange and the pneumatic chamber and remove at the same time the rod fixed to the piston
- 6 Now remove the gaskets by care, to avoid damages to gasket seat
- 7 Mount the new gaskets from the supplied KIT
- 8 Attach the flange with the pneumatic chamber, replace tie rods and screw as explained in the below table
- 9 Fill with oil - **HYDRAULIC MINERAL OIL ISO HM32** - and put the booster in function

SCREW AND TIE RODS SCREWING			
with 5 bar screwdriver			
model	100	160	200
SCREW	15 Nxm	30 Nxm	30 Nxm
TIE RODS	10 Nxm	15 Nxm	30 Nxm

OIL RECOMMENDED:	
HYDRAULIC MINERAL OIL	ISO HM32

